Enrollment No:C.U.SHAH U		Exam Seat No: UNIVERSITY		_			
Winter Examination-2015							
Subject	t Name: Manufacturing Process-I t Code: 4TE04MPR1 : B.Tech (Mech, Auto) er: 4 Date: 20/11/2015	Time: 2:30 to 5:30	Marks: 70				
[nstructi	ons:						
(2) (3)	Use of Programmable calculator & any Instructions written on main answer boo Draw neat diagrams and figures (if necessary Assume suitable data if needed.	ok are strictly to be obey					
	Attempt the following questions:			<b>(14)</b>			
<b>a</b> )	Size of lathe is specified by the						
	a) length between center	b) swing diameter ov	ver bed				
	c)swing diameter over carriage	d) all of these					
<b>b</b> )	The lathe centers are provided with star	ndard taper known as					
	a) Morse taper	b)Seller's taper					
	c)Chapman taper	d) Brown and Sharpe	e taper				
<b>c</b> )	Drilling is an example of						
	a) Orthogonal cutting	b) Oblique cutting					
	c)Simple cutting	d) Uniform cutting					
d)	The operation of making cone shaped e	The operation of making cone shaped enlargement of the end of hole is known as					
	a) Counter sinking	b)Counter boring					
	c) Trepanning	d) Spot facing					
e)							
	a) Boring	b) Drilling					
	c) Reaming	d)Internal turning					
f)	In a shaper the metal is removed during	g					
	a) Return stroke	b) Forward stroke					
	c)Both forward and the return strokes	d)Neither forward no	or the return strokes				
g)	In a planer						
	a) Tool moves over steady work	b) Tool moves over i	reciprocating work				
	c) Tool is steady and work reciprocate	d) Work is steady and	d tool reciprocate				
h)	Surface grinding is used to produce						
	a) Tapered surface.	b) Angular surface.					
	c) Internal cylindrical holes.	d) Flat surface.					
i)	In centreless grinding, the surface speed	d of regulating wheel is					

a) 5 to 15 m/min

Q-1

b)15 to 60 m/min d)90 to 120 m/min c) 60 to 90 m/min

j) A open structure of grinding wheel is used for a) Soft materials b) T

b) Tough materials

c) Ductile materials d) All of these

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	k)				
		travel of work piece			
			n milling		
	10	,	milling		
	1)	1) The operation of machining several surface of a work piece simultaneously is called			
		,	milling		
		,	g milling		
	m)		_		
		a) Forming b) Up r			
	<b></b> )	,	n milling		
	n)		broaching		
			tinuous broaching		
		c) Surface broaching u) Cond	inuous broaching		
Atter	npt any	four questions from Q-2 to Q-8			
Q-2		Attempt all questions			
	a)	Classify machine tool in detail and explain types of working motions.			
b) c)		What is the function of lathe? Classify lathe.		03	
		Write the specification of lathe machine.		04	
Q-3		Attempt all questions			
a) b)		Give different names of taper turning attachment. Explain any one with neat sketch			
		Write the name of operation performed in a lathe machine. Explain any two with a			
		neat sketch.			
	c)	What is the function of mandrel?			
Q-4		Attempt all questions			
	a)	Explain different operation performed with the help of drilling machine.			
	<b>b</b> )	Explain the difference between			
		1) Socket and Sleeve 2) Multispindle drilling machine and Gang drilling machine			
	c)	Write a short note on continuous broaching machine.			
Q-5		Attempt all questions			
	a)	Classify boring machine. Explain horizontal boring machine.		05	
	<b>b</b> )	Explain jig boring machine.			
	<b>c</b> )	Explain the characteristic of metal cutting saw bla	des.	04	
Q-6		Attempt all questions			
	a)	Explain construction and working of hydraulic shaper mechanism with neat sketch.		07	
	<b>b</b> )	Differentiate shaper machine and planer machine.		07	
Q-7		Attempt all questions			
•	a)	Enumerates various milling operation. Explain any three with neat sketch.		07	
	<b>b</b> )	Explain with neat sketch up milling and down mil		07	
<b>Q-8</b>	,	Attempt all questions		-	
	a)	How grinding wheel is specified? Explain in detail	1.	07	
	<b>b</b> )	Explain glazing, loading and mounting of grinding		07	

